



Bottom Seal Bag Maker with Flying Knife

WIN 800-B / WIN 1100-B / WIN 1400-B



Three Servo High Speed Bottom Sealing Machine with Flying Knife cutting. Capability of repeat seal enhances processing of higher thickness films.

SPECIFICATIONS	WIN 800-B		WIN 1100-B		WIN 1400-B	
Processing Data	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum
Bag Width (mm)	150	800	200	1100	250	1400
Draw Length (mm)	100	2000/4000	100	2000/4000	100	2000/4000
Maximum Speed* (cys./min.)	150		140		130	
Limiting Line Speed* (mtr./min.)	120		120		120	
Thickness of the Films (microns)	Minimum			Maximum		
HM / HDPE	10 x 2 Layers			75 x 2 Layers		
LD / LLDPE	20 x 2 Layers			300 x 2 Layers		
PP	25 x 2 Layers			75 x 2 Layers		
Motors						
Off-wind	AC Motor					
Film Index	AC Brushless Servo Motor					
Secondary Index	AC Brushless Servo Motor					
Flying Knife	AC Brushless Servo Motor					
Main Motor (Cranking)	AC Motor					
Motorized Conveyor	AC Motor					
Conveyor Length (mm)	1600		1600		2000	
General						
Electrical Power	AC, 3 Phase, 415 + 6% Volt, 50 Hz					
Connected Load (kW)##	14		14		17	
Air Consumption @ NTP (ltr./min.)##	900		1100		1300	

* Actual output depends on the type of Bag, Material, Thickness, Width & Draw-Length.

Maximum usable width of machines may change with Attachments. ## For Basic Machine Only.

ATTACHMENTS

- Twin Line Seal
- Handle Punch Attachment
- Pneumatic Punch Banks
- Cross Seal / K Seal
- Electronic Continuous Hole Punches
- Hanger Shape Sealing
- Single/Double Folding of Bag
- Slit Seal Attachment
- Post Gusseter Attachment
- Surface Driven Unwinder with Buffer
- Spine / Lap Seal Attachment
- Additional Nip & Dancer

